

Top/Bottom Machines for Metal Materials



Apex Model TB 1600 Top / Bottom machine

- ✓ Deburring
- ✓ Edge radius
- ✓ Oxide removal
- ✓ Process 3D parts
- ✓ Buffing & Polishing
- ✓ 100% edge uniformity
- ✓ Non-directional scratch
- ✓ Surface preparation for paint
- ✓ Process top & bottom in a single pass
- ✓ Available in 40", 52", 64", 76" & 100"



The new Apex Machine Group TB 1600 64" top / bottom machine processes both the top and bottom surfaces in a single pass with 100% uniformity, every square inch of every part is processed exactly the same over 100% of the machine width.

Can be fitted with flexible abrasive strips, abrasive nylon, a variety of wire products, abrasive flap discs, non-woven / impregnated pads and more.



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4700 Olson Memorial Highway
Golden Valley, Minnesota 55422

Reaching New Heights in Production!

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37" Single Drum
6" Contact Drum
Dual Spring Loaded pinch rolls
Electronic Abrasive Belt Tracking



1000 Series

1-3 Working Units
13" – 37" work widths
3.5" – 8" Contact Drums
Non-woven Barrel Brush/ Discs/Drums
6"-9" Abrasive Strip/Wire Discs



2000 Series

1-4 Working Units
19" – 52" Working widths
6" – 16" Contact Drums
Non-woven Barrel Brush/ Discs/Drums
6"-9" Abrasive Strip/ Wire Discs
Available in wet or dry processing

- Variable Frequency Drives for all working units available
- Fixed pass line height available on 2000 and 3000 Series
- Top & Bottom machines available in 2000 and 3000 Series



3000 Series

1-5 Working Units
25" – 64" Working Widths
6" – 18" Contact Drums
Non-woven Barrel Brush/ Discs/Drums
6" – 9" Abrasive Strip/Wire Discs
Available in wet or dry processing